

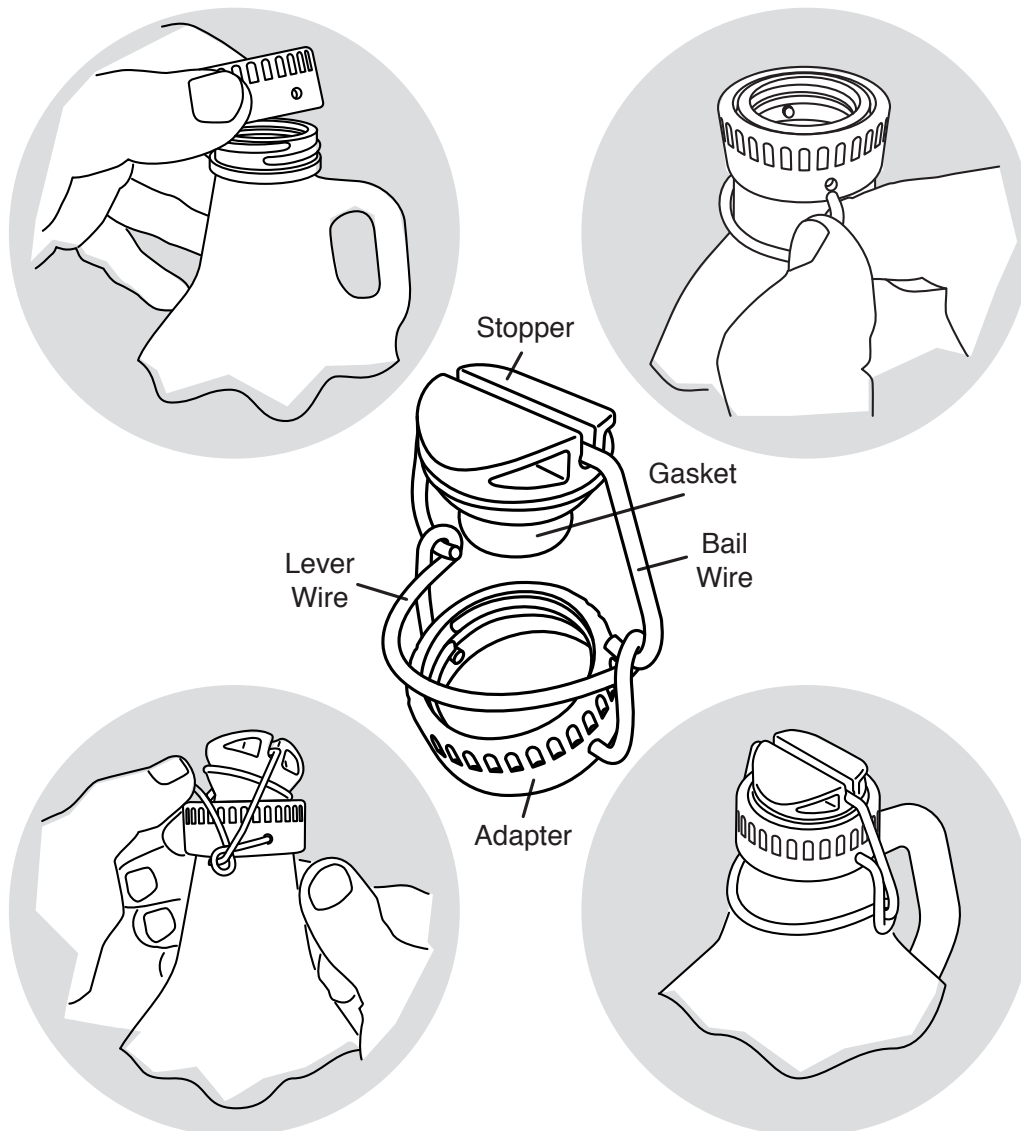


ToteGlass®
You'll Notice the Difference!

Closure System Assembly

Screw **unassembled adapter** onto the bottle; the bottle's mouth should be slightly above adapter when it can be turned no further. Secure lever and bail wireforms as illustrated. When the lever wireform is inserted into the adapter's two holes it should be below the bottle's molded-in lid stop ring. Clip-in the stopper to the bail wire if it is not already. Check that the gasket is securely seated on the stopper.

See other side for Closure System Operation.



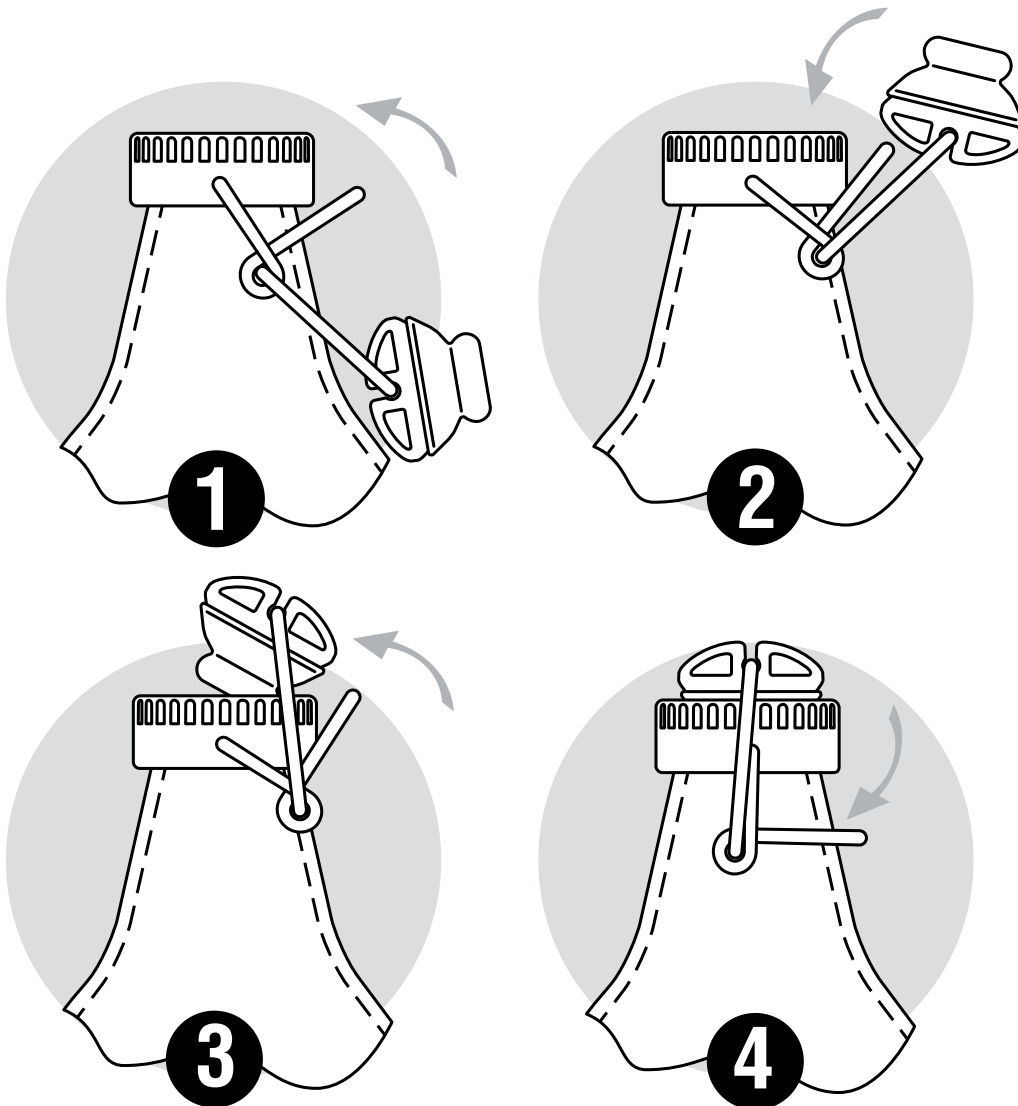
**Our screw-top closure system is patent pending.
Visit toteglass.com/support for more information!**



ToteGlass®
You'll Notice the Difference!

Closure System Operation

- (1) Lift stopper and (2) swing/roll over the lever wireform;
 - (3) align stopper in bottle mouth and (4) lower the lever for a perfect seal.
- See other side for Closure System Assembly.



**Our screw-top closure system is patent pending.
Visit toteglass.com/support for more information!**



ToteGlass®
You'll Notice the Difference!

**Screw-top Adapter
Safety & Handling**

THE FOLLOWING INSTRUCTIONS SHOULD ALWAYS BE OBSERVED!

StoneHusk™ Screw-top Closures are made from FDA approved HDPE #2 – 100% recyclable High-Density Polyethylene, which can withstand high temperatures (120°C/248°F) for short periods – stainless steel, and food-grade rubber. They are dishwasher-safe, in the top rack.

The adapters are all made equally – Screw-top growlers are not*; to ensure proper fit and function, refer to the assembly and operation instructions.

It is normal for the adapter to be slightly loose on the bottle when adjusted for proper alignment; the unassembled adapter's holes must be below the bottle's molded-in lid stop ring before inserting the lever wire, however once the lever wire has been attached, the adapter can be loosened until suitably aligned for effective operation.

To achieve 100-percent seal for long-term storage, place the swing-top lid carefully in the center of the bottleneck so there is equal pressure on the rubber gasket. When filling the growler repeatedly, pay attention that the rubber gasket is in perfect condition (check for wear and tear, and replace as needed).

Always leave enough empty space at the top of the growler (using the molded-in gauging line, if present) to compensate for potential pressure fluctuations (movement, temperature, etc.).

* The StoneHusk™ Swing-top Adapter is designed to fit 38/400 finish bottles, and has been tested on all commonly available bottles; this includes typical 32 and 64 ounce beer growlers, as well as a multitude of other glass bottles used for various consumer products.

These bottles are not all created equally as there are slight differences in the “standard” finish, depending on the style and manufacturer (for example, the “lid stop ring” dimensions vary widely).

WARNING: *The StoneHusk™ Swing-top Adapter's lever holes must be below the bottle's lid stop ring; the stainless-steel lever wire may chip the glass stop ring if the adapter is not properly aligned.*

**Our screw-top closure system is patent pending.
Visit toteglass.com/support for more information!**